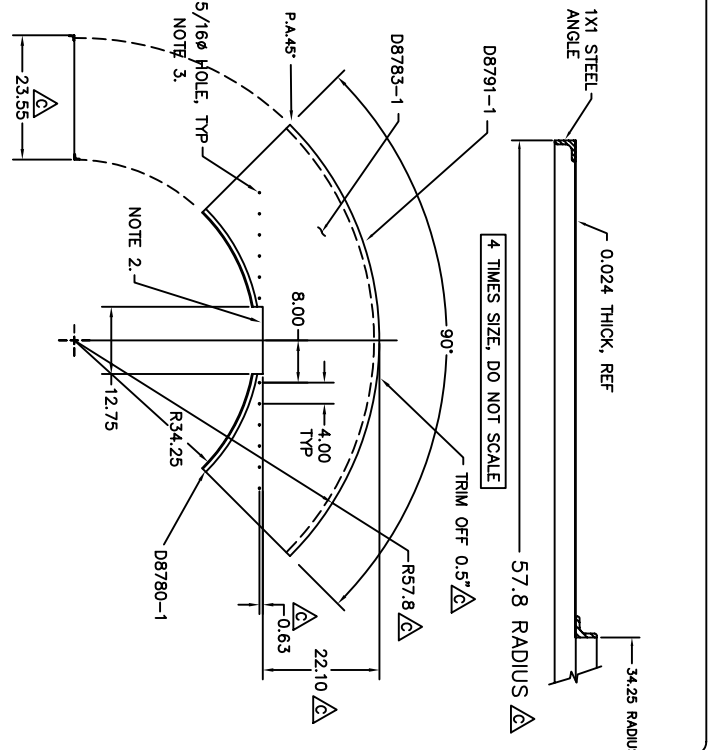


**-1 FORWARD END WALL**

NOTES:  
1. NEXT ASSY: D8742-1



INCHES



**-2 90° PANEL**

NOTES:  
1. NEXT ASSY: D8801-1  
2. 3/8 AIR GAP AROUND FLANGE  
3. CLEARANCE FOR #1/4 SCR

CHANGED BY  
ECO # 81601

D8802-3	6	1	10" PANEL, 2	ASSY
D8802-1	5	1	180° PANEL	ASSY
D8804-1	4	1	240° PANEL	ASSY
D8803-1	3	1	300° PANEL	ASSY
D8801-1	1	1	90° PANEL	ASSY
D8801-2	1	1	90° PANEL	ASSY

A	18.28	1.0	UNGRADED -2 PANEL
B	18.28	1.0	GRADED -2 PANEL
C	18.28	1.0	REDUCE O.A. BY 1.0" BY ECO 81601
D	18.28	1.0	GRATING ACCESS POINTS
E	18.28	1.0	MODIFY TO AS-BUILT
F	18.28	1.0	ADD HANDLES

1/10  
KECK/DEIMOS  
FORWARD STRUCTURE  
DETAIL  
D8801.F